

**As of September 25, 2009, the following companies and organizations  
have reserved exhibit space.**

**NAMS is grateful for their support of the Annual Meeting.**

**This list will be updated on a regular basis.**

- Alliance for Better Bone Health
- Amerifit Nutrition, Inc.
- Amgen Inc.
- Ascend Therapeutics, Inc.
- Bayer HealthCare Pharmaceuticals, Inc.
- Bellevue Pharmacy Solutions
- Beutlich LP Pharmaceuticals
- Boehringer Ingelheim
- Duramed Pharmaceuticals
- Eli Lilly
- Enzymatic Therapies
- FDA Office of Women's Health
- Helm Pharmaceuticals
- International Menopause Society
- Lil' Drug Store
- *Menopause*/Lippincott Williams & Wilkins
- *Menopause Management*/HealthCom Media
- NIH Office of Research on Women's Health
- Novogyne Pharmaceuticals
- Novo Nordisk Inc.
- Pfizer Inc
- Pharmavite LLC
- Ther-Rx Corporation
- Upsher-Smith Laboratories
- Warner Chilcott
- Watson
- Wyeth Pharmaceuticals